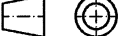










ARCHIV 1
12.12.2019
ZM/19/00778

Tolerances for section
to DIN 6930 Part 2
accuracy grade m

Condition at time of delivery	
de-scaled (degree of purity SA 2 1/2 acc. ISO 8501-1)	
without burrs acc. WN 11310	x
Permissible top-end rounding during flame cutting (also positive bead acc. WN 10572)	--
oil-free / free of grease	x
oiled	--
oiling permissible	--
Indicate the required condition at time of delivery with an X.	

First angle projection		02	C0 to Prod		T135533														
General tolerance (GT) in mm		Index		alteration		Change no	Fit												
Size range		PPAP-Level 1 / WN 50020		Material: EN 10025 S275 JR		Weight: in kg													
$\begin{matrix} & \text{30} & \text{120} & \text{400} & > 1000 \\ \text{30} & \leq & \text{120} & \leq & \text{400} & \leq & \text{1000} \end{matrix}$		Inspection dim. <input type="radio"/> Aux.dim. ()		Blank no:		8.81													
GT coarse		Date	Name	Title:		Prod.													
<table border="1"> <tr> <td>L</td> <td>1</td> <td>2</td> <td>2</td> <td>3</td> <td>4</td> </tr> <tr> <td>1</td> <td>1</td> <td>2</td> <td>4</td> <td colspan="2">6</td> </tr> </table>		L	1	2	2	3	4	1	1	2	4	6		Drawn	06.11.2019	G.Selkirk	plate		Scale
L	1	2	2	3	4														
1	1	2	4	6															
Lengths (L) and angle ($\perp \angle$) = \pm GT		Checked	06.11.2019	K.Prasser	facing plate T5		1:5												
Tolerance Symbols ISO 1101		Auth'd			drawing number		1:10												
<p> roundness = $1/2\phi$-Tol.</p> <p> straightness/flatness = GT</p> <p> concentricity/run out = GT</p> <p> symmetry = GT</p> <p> // parallelism = GT</p> <p> position = GT</p>		M.check.			<div>  /</div> <div>  /</div> <div>14015711423</div>		Sheet: 1												
Languages:		Confidential document		Rep.		of: 1													
EN		Refer to protection notice ISO 18016		Orig.															

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